



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

DALL-#-#-#-21
Job Sheet 194675



Part No: DALL-#-#-#-21

Job Qty: 30 pcs

Part Name: Dart Aerospace Bag



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/7/19

Job Tracking No:

Due Date: 6/4/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG DALL-#-#-#- Rev.C IPP Rev. A 18.11.05 New issue DP Verify D

Ship Via:



POSITIVE RECALL

EFFECTIVE 19-05-07 **DATE** 19-06-05
RELEASED **DATE**

DAS
55
9-89

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	30 pcs	6/4/19	6/4/19	0.00	0.00	Purchasing - 1		MAY 3 1 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	30 pcs	6/4/19	6/4/19	0.00	0.00	Packaging 2 - 1 - B4B		MAY 3 1 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S186163



Part: DALL-#-#-#-#-21

Job No: 194675

Serial No/Batch: S186163

Revision: D

Inspector:

Exp Date:

Instructions:

Date: 05/31/19

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9-89

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120	QC 6	30 pcs	6/4/19	0.00 0.00	QC 6 - 9	DAS
					QC 6 - 68	JUN 05 2019 68
					QC 6 - 61	9-89
					QC 6 - 40	
130	Packaging 3-1 - Stock - B4B	30 pcs	6/4/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	DAS
					Packaging 3 - 7 - B4B	28
					Packaging 3 - 8 - B4B	9-89
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	DAS
140	QC 21 - FG	30 pcs	6/4/19	0.00 0.00	QC 21 - FG - 21	21
					QC 21 - FG - 70	9-89
					QC 21 - SA - 53	JUN 06 2019

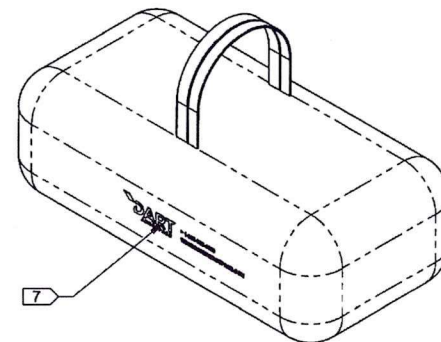
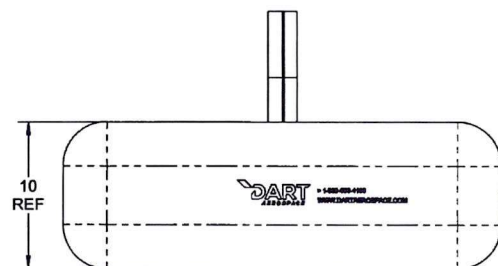
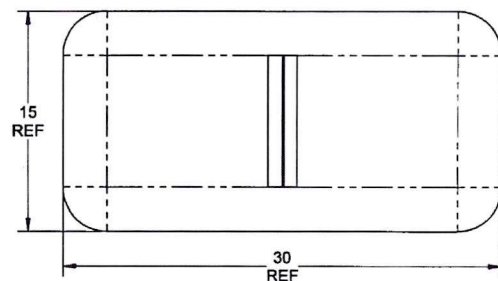
Part Op 100 - Issue P/O to TULMAR OR KINNEAR; P/O _____ - Manufacture DALL-###-21 as per DWG. -
 Descriptions: Certificate of Conformity is required
 110 - Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
DALL-###-21P	Dart Aerospace Bag	30 Ea (1 ea)	100-Purchasing	886152

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	DALL-####-21P	30	0	0
Part Specifications				
Specifications could not be found.				

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DALL-###-21 DART AEROSPACE BAG

NOTES:

- 1) MATERIAL: 75-100 LITRE DUFFEL BAG, LOCAL PURCHASE OR FABRICATED
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X = +/- 1"

X.X = +/- 0.5"

X.XX = +/- 0.25"

UNLESS OTHERWISE NOTED

5) UNITS: INCHES / LBS UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: N/A

7) IDENTIFICATION: INK STAMP OR STITCH ON DART LOGO AND CONTACT INFORMATION

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	ML	TOOL PART #	REV. C
MFG. APPR.	FK	DALL-###	SHEET 23 OF 23
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DATE	7/24/2018	DART LONG LINE	NTS
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB043398



Supplier: KIN003-VC
Kinnear Rembourage
1289A Montee Leger
Les Cedres
QC
J7T 1E9 Canada
Phone: 450-452-0336

PO No:	POHB043398
PO Date:	5/7/19
Due Date:	6/4/19
Purchase Order Revision:	
Revision Date:	
Ship-To Contact:	Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via:	Ground
Pymt Terms:	Net 30
Freight Terms:	
Special Comments:	

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	194675	DALL- ###- #-21P	803KR		Dart Aerospace Bag	Firmed x30	-	6/4/19	30 Ea	0 Ea	30 Ea	\$75.00/Ea	\$2,250.00
												Grand Total:	\$2,250.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

PASTED
REGD

POSITIVE RECALL

EFFECTIVE 12 AUTH 19-05-07

RELEASED _____ DATE _____

first time approval

Plex 5/7/19 11:02 AM dart.Lussier.Patrick

KINNAR REMBOURRAGE INC.

P.S / BON DE LIV.

1289 A MONTEE LEGER
1289 A MONTEE LEGER
LES CEDRES QC J7T 1E9

Date	PS # BON DE...
31/05/2019	7398

NAME / NOM ADDRESS
DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7 CANADA

Ship To / EXP.A
DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7 Canada

W/O-LOT#	P.O. No.	SHIP DATE D'E...	Ship/LIV. Via	SERIAL #
4617	POHB043398	31/05/2019	pick-up	4617-1 TO 4617-30
KR P/N	Qty	P.O ITEM #	Description	
803KR	30		BAG - LONG LINE CARRY DART AEROSPACE HST 2 SALES	

RECEIVED
MAY 31 2019
DART AEROSPACE LTD.

Phone #	Fax #	E-mail	Web Site
450 452-0336	450 452-0337	brent@kinnearupholstery.com	www.kinnearupholstery.com

FORM: PS REV 4

KINNEAR REMBOURRAGE INC.

1289 A MONTEE LEGER
1289 A MONTEE LEGER
LES CEDRES QC J7T 1E9

CERT. OF CONFORMANCE

Date	PS# BON DE LIV.
31/05/2019	7398

NAME/NOM ADDRESS
DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7 CANADA

Ship To/ EXP A
DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7 Canada

W/O-LOT#	P.O. No.	Due Date	DAT LIV/Ship	LIV/Ship Via	WAY BILL#	SERIAL #
4617	POHB043398	30/06/2019	31/05/2019	pick-up	NA	4617-1 TO 4617-30

Item	Qty	P.O. ITEM #	Description
803KR	30	1	BAG - LONG LINE CARRY DART AEROSPACE HST 2 SALES

THE SELLER CERTIFIES THAT:

1. THESE ARTICLES WERE PRODUCED AS PER THE PLANS AND SPECIFICATIONS OF THE CLIENT
2. THE PROCESSES REQUIRED BY THIS ORDER WERE PERFORMED BY A BUYER APPROVED SOURCE.
3. THE ARTICLES WERE PRODUCED AND INSPECTED TO THE REQUIREMENTS OF THE REFERECED PURCHASE ORDER.
4. THE SELLER HAS AVAILABLE, PHYSICAL TEST REPORTS OR OTHER EVEIDENCE OF CONFORMANCE TO MATERIAL SPECIFICATIONS SET OUT BY THE PURCHASER.

SIGNATURE: 
QUALITY AGENT

Phone #	Fax #	E-mail	Web Site
450 452-0336	450 452-0337	brent@kinnearupholstery.com	www.kinnearupholstery.com

GST/HST No.

849594734

QST No.

1219515983

C OF C REV 5

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date:	19.05.7	Job No.:	RB18-EXTERNAL LOAD	ADR Yes/No:	N	ADR Date:		ECN #:	19- 720
Product No.:	DALL-#-#-#	Created By:	MBB	Approved By:					
Product Name:	DART Long Line	Checked By:	KPT						

Reason for Change:

Added new Long Line configuration, life limits and entry in service date

Documents Released:

DALL-#-#-# REV. D
CMM-T-0001 REV. B

*Previous parts satisfactory (DALL Rev C),
must ship with cmm Rev. B 4/19/5/14*

IF APPLICABLE: NCR: _____ PAR: _____ CAR: _____ CIR: _____ URF: _____

PAPERWORK UPDATE ☒

PARTS MUST COMPLY ☒

PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance / Customer Support Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Airbus	N			
3	Notify Leonardo	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Update Product Competability Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	MD	CHM WILL BE HANDLED BY WORKSTATION	20/19.05.13
12	Update Product Specification Files (Bluefiles)	Y	MD		20/19.05.13
13	Update Approved/Preliminary Dwg PDF Files	Y	MD		20/19.05.13
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	MD	DALL #'s will be added A/R	20/19.05.13
17	Update / Verify Authorized Release Certificate Database	Y	MD		20/19.05.13
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update Packaging Process Plan (PPP)	N			
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Qpulse) Database	Y	MD	SEND COPY TO TULMAN	20/19.05.13
22	Update Grey Project Binder / Electronic Project Folder	N			
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	N			
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:

UPDATE PAPER WORK TO ALL DALL-#-#-# IN STOCK (CMM-T-0001 REV. B MUST REPLACE CMM-T-0001 REV. A / O&SLP REV. 8 SUPPLIED WITH TRANSPORT BAG)
PROTECTIVE JACKETS (BLUE AND ORANGES) ARE SATISFACTORY PER DALL-#-#-# REV. C
LONG LINES IDENTIFICATION MUST COMPLY PER DALL-#-#-# REV. D

RELEASE DALL-#-#-# REV. D AND CMM-T-0001 REV. B DRAWINGS
PLACE DALL-#-#-# REV. C AND CMM-T-0001 REV. A IN SUPERCEED FOLDER

ECN Verified & Complete: _____ Date: _____